

B & J TOOL and DIE

Quality Metal Stamping

ISO 9001:2000

Registered Company



550 W. Crowther Ave. Placentia, CA 92870

Phone: (714) 792-0322

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Precision Metal Stamping to 200 tons / Stainless Steel Specialists
Just In Time Contract Manufacturing

Problem solving is our middle name. / Stainless Steel Specialists / We do the impossible every day.

President: Jerome Reinhart
Vice President: George Mioc
Sales & Marketing Mgr: Ted Post
Quality Assurance Manager: Dan Alexander

Employees: 33 employees

Website: www.bjtooldie.com

Email: sales@bjtooldie.com

Year Established: 1964

Building Size: 58,000 sq. ft. owned by B & J

Metal Stamping Machines:

33 Punch Presses to 200 tons
1 press 45 ton OBI, 18 presses 60 ton OBI
7 presses 75 ton OBI, 1 press 110 ton OBI
3 presses 150 ton SS, 1 press 200 ton SS
2 Bruderer, SS, high speed presses 30 tons
Brand of presses are: Bliss, Danly, Minster, Verson

Capabilities:

Die design / Die fabrication / stamping are all in-house
Design and fabricate progressive dies to meet your
production requirements utilizing your
blue print and engineering specifications
Experts at bringing your worn tooling back up to
engineering and blue print specifications
Just In Time Contract Manufacturing
Utilizing a custom bar code system to control
finished products and raw material inventory

Tool & Die Machine Shop:

Complete shop, CAD/CAM utilizing Mastercam
AutoCAD 14 & 2000, Mechanical Desktop 6
2 Monarch CNC Milling Centers
78" x 30" Table and 54" x 27-1/2" Table
3 Wire EDM machines, Mitsubishi
12" x 10" Table, 14" x 10" Table, 18" x 12" Table
36" Blanchard Grinder
E-mail your drawings to ted@bjtooldie.com

Secondary Capabilities:

Part tapping and Pem Nut installation

Types of Material Stamped

We stamp all metals but we excel with
Stainless Steel and Exotic Metals
Send us your complex, difficult **Stainless Steel**
& Exotic Metal Parts

Type of material feeders:

Air feeders and Servo Feeders, to 24" wide
Auto run 1/8" – to 4500 lbs. coils, manual to 1/4"

Types of Dies Fabricated:

Class A progressive, blanking, pierce, cut-off
Draw to 3", forming, extruding, embossing
All dies & punch presses have miss-hit sensors

Die Makers and Die Designers on staff:

5 Journeyman Die Makers
2 Die Designers: over 35 years experience
Progressive dies to 5 ft. long & 4000 lbs.

Quality Assurance Level:

ISO 9001:2000 Registered
QS-9000 Capabilities
3 Quality Assurance Inspectors
Complete Inspection Room & Gauges
Statistical Process Control (SPC)
Production Part Approval Process (PPAP)
Potential Failure Mode and Effects Analysis
Measuring Systems Analysis (R&R Studies)
Software: Infinity QS SPC SE

Special Abilities:

Statistical Process Studies: we will analyze your
tooling under power and give you a report of its
production capabilities and / or its
engineering modification requirements

Material Handling Equipment

2 Toyota 5000 lb. forklifts, 2 Raymond 3000 lb. forklifts
1 Datsun 3000 lb. forklift, 8 Die Lifters